



Wiskerchen Cheese Inc. SOP

Title: Water Chlorination Pump Operation

2.069

Issue Date: 1/3/11	Written By: Jesse Norton	Approved By: John Wiskerchen	Revision # New	Revision Date:	Revised By:	Supersedes:	Page 1 of 1
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Pulsatron Model: LMH6TAVAVTC3520 Serial: W610103199

I. How to remove air from the chemical line

1. Begin by pushing the stop button on the pump key pad (lower row, second button from the left). This will stop the current function.
2. Press the stop button to cycle through the pump options until you see "Count Strokes?".
3. Press the start button (upper row, second button from left) to select Count Strokes. This will take you to a screen that lists "Count to 50?".
4. Press the start button again to select Count to 50. This will take you to a screen that lists "Count Rate 100%?".
5. Press the start button again to select Count Rate 100%. This will begin pumping and force the air out of the tube.
6. As chemical moves through the tube, gently manipulate the tube so that the air slides towards the water pipe connection. This will be accomplished by pulling down on the tube on the pump side of the air to push it towards the water pipe, or pushing up on the water pipe connection side.
7. If the pump stops before all of the air is expelled, you can restart the counting by pushing start at the "Reset Count?" screen.
8. If all of the air has been removed push the stop button until you reach the screen in the instructions below.

II. Normal pump operations

1. Begin by pushing the stop button on the pump key pad. This will stop the current function.
2. Press the stop button to cycle through the pump options until you see "Pulse Signal?".
3. Press the start button to select Pulse Signal. This will take you to a screen that lists "Straight Pulse?".
4. Press the start button to select Straight Pulse. This will take you to a screen that lists "Store Pulse?".
5. Press the stop button to unselect this option. After pressing the stop button the screen should list "Straight Pulse" with no question mark at the end.
6. The dial on the front of the pump should be set to the area between 19-20. It can only be turned while the pump is pumping. If you force the dial to turn when the unit is not pumping it will break.

Approved By: _____

Date: _____