



Good Manufacturing Practices

April

New 7/23/2015

Bump Caps

- Bump caps must be maintained in a sanitary condition.
- Labels or stickers are prohibited.
- Must be stored in a sanitary manner.
- Bump caps must NOT be used for storing or carrying objects such as cigarettes, notepads, food, pens, etc.



Hearing Protection

- Hearing protection devices must be secured to prevent product contamination.
- These include:
 - > 1. Ear plugs attached by a string/rigid attachment worn around neck.
 - > 2. Ear muffs attached by a headband.



Hair Condition & Accessories

- ◉ In the facility, hair must be maintained as follows:
 - > 1. Hair must be kept clean.
 - > 2. Hair curlers, hair combs and bobby pins are NOT ALLOWED.



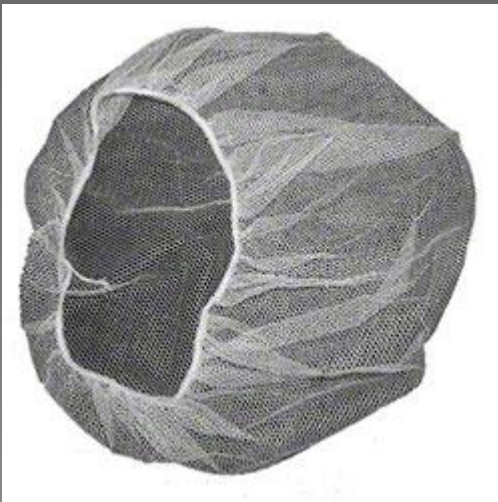
Hair Condition & Accessories

- 3. Barrettes (at least 2 inches in length), clasps, scarves or bandanas may be worn neatly under the hair net.



Hair Restraints

- Plant supplied hair restraints must be worn in the facility.
 - > 1. Hairnets must be of a close mesh type and be of non-elastic mesh.
 - > 2. Hairnets must completely contain the hair and cover the ears.
 - > 3. If bump caps are used they must be worn over appropriate hair restraints.



Facial Hair

- In the facility, facial hair must be maintained as follows:
 - > 1. Employees must be clean shaven or cover the hair as completely as possible with a plant supplied beard or hair restraint.



New 7/23/2015

Facial Hair

- > 2. Sideburns must be trimmed and be no longer than the bottom of the ear.
- > If sideburns are longer than the bottom of the ear, employees must wear appropriate hair restraints.



Facial Hair

- 3. Employees with mustaches must cover them with appropriate hair restraints.



Hair restraint Dos and Don'ts

Don'ts



Dos



Hand Washing/Glove Changing Frequency

- Personnel working in the facility must wash hands at the following times:
 - > 1. Upon entering a production or packaging area.
 - > 2. Upon reentering a production or packaging area.



Hand Washing/Glove Changing Frequency

- > 3. Before entering a Feta area from a Blue area.
- > 4. After each visit to the restroom, lunch and break room areas.



Hand Washing/Glove Changing Frequency.

- > 5. Prior to touching product or product contact surfaces.
- > 6. Any time when hands have become soiled or contaminated.



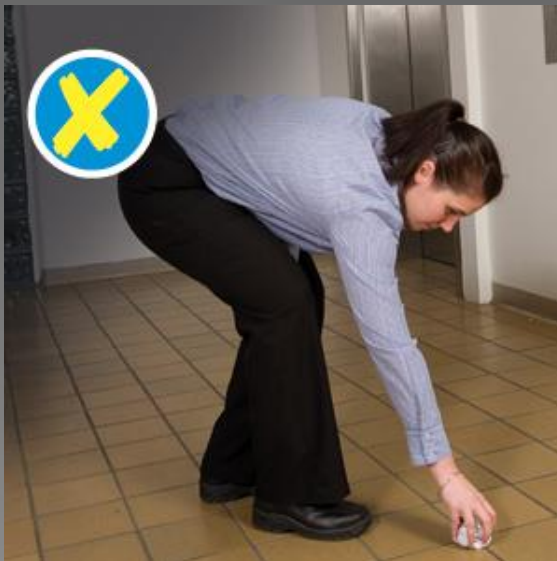
Hand Washing/Glove Changing Frequency

- > 7. When gloves become soiled.
- > 8. After touching a water hose. (NA during clean up.)



Hand Washing/Glove Changing Frequency

- > 9. After touching the floor or items that have fallen to the floor.
- > 10. Upon leaving a raw area and entering a ready to eat area.



Hand Sanitizing Frequency

- Personnel in direct contact with product MUST sanitize hands:
 - > 1. If working in a production or packaging area. (After washing hands.)
 - > 2. After touching non-product contact surfaces. (Boxes, floor, cleaning equipment, etc.)



Hand Washing & Sanitizing Methods

- The following steps are required when washing and sanitizing hands/gloves:

Hand Washing & Sanitizing Methods

- 1. Wet hands with warm water.



Hand Washing & Sanitizing Methods

- 2. Apply soap. Lather soap by thoroughly rubbing hands together, taking care to apply both rubbing action and soap to the entire surface area of the hands. Scrub for 20 seconds.



Hand Washing & Sanitizing Methods

- 3. Rinse hands completely.



Hand Washing & Sanitizing Methods

④ 4. Dry hands.



Hand Washing & Sanitizing Methods

- 5. Put on gloves and sanitize. If not wearing gloves, sanitize hands.

