



Wiskerchen Cheese Inc. SOP

Title: Scale Calibration

2.060

Issue Date: 3/11/09	Written By: Jesse Norton	Approved By: John Wiskerchen	Revision # 2	Revision Date: 6/1/23	Revised By: Alexis Carlin	Supersedes: 2/18/16	Page 1 of 1
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Purpose: To ensure the use of properly calibrated scales for recording key weight control points.

Responsibility: Quality Assurance and Packaging Department Heads.

I. Calibration of Scales

1. Turn on the scale.
2. Place the calibrated weight in the center of the scale
3. Record the reading on the QC Hourly Check form.
4. The facility uses an acceptable deviation of +/- 0.2% for calibrated weights. Refer to the QC Hourly Check form for acceptable weights & weight limits.
5. If the scale reading is outside of the allowable deviation, the Quality Assurance Manager shall be notified.