



## Wiskerchen Cheese Inc. SOP

Title: Bench Grinder Guarding Rules

# 2.004

|                        |                             |                                   |                   |                |             |             |             |
|------------------------|-----------------------------|-----------------------------------|-------------------|----------------|-------------|-------------|-------------|
| Issue Date:<br>3/31/10 | Written By:<br>Jesse Norton | Approved By:<br>Thomas Wiskerchen | Revision #<br>New | Revision Date: | Revised By: | Supersedes: | Page 1 of 1 |
|------------------------|-----------------------------|-----------------------------------|-------------------|----------------|-------------|-------------|-------------|

1. Prior to starting the bench grinder the operator needs to adjust the tongue or upper guard on the grinding wheels to be within  $\frac{1}{4}$  inch of the wheel. This should be verified by measuring the gap with a measuring tape.
2. Prior to starting the bench grinder the operator needs to adjust the work rest or lower guard on the grinding wheels to be within  $\frac{1}{8}$  inch of the wheel. This should be verified by measuring the gap with a measuring tape.
3. Safety glasses must be worn when using the bench grinder.
4. After adjusting the guards and putting on safety glasses the bench grinder can be used.

Approved By: \_\_\_\_\_

Date: \_\_\_\_\_