



Good Manufacturing Practices

March – Clothing Continued

Clothing for Specific Process Areas/Changing Facilities

- 1. Where clothing is used in food handling, it must not be used for any other purpose.
- 2. Employees **WILL** change into and out of work clothing in the facility in designated changing areas.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

- ③ 3. All clothing must be kept in good repair. Damaged garments need to be tagged for repair.
- ④ 4. Clothing must be clean at the beginning of the shift and kept reasonably clean during operations.
- ⑤ 5. Work-wear dedicated to specific product areas (raw areas, etc.) must be restricted to those areas.

Clothing for Specific Process Areas/Changing Facilities

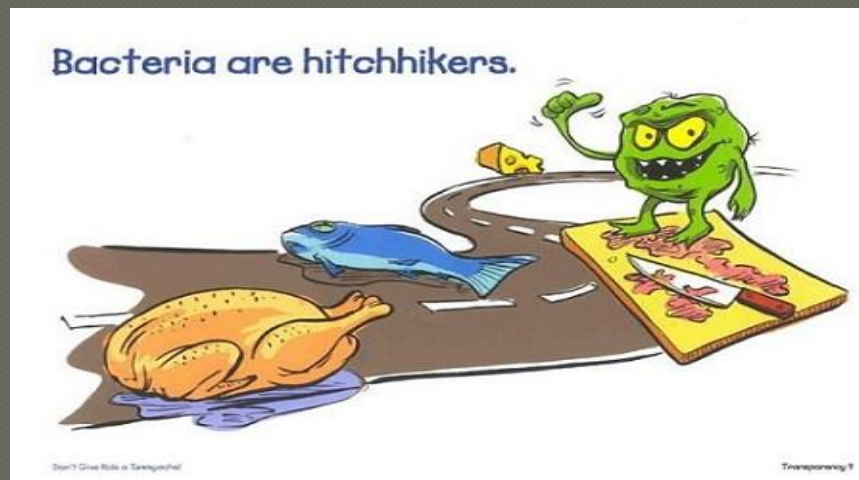
- 6. When not in use, clean work-wear clothing must be stored in uniform lockers.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

- 7. All production, retail, ingredient and food service employees will change out of work uniforms before exiting the facility. (Even if you are just running out to your car to grab something you forgot.) Uniforms are allowed on the outdoor patio.
- 8. Employee clothing shall not be a source of contamination.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

- 9. No hairnets or aprons worn outside. Hairnets are allowed on the outside patio.
- 10. Aprons must be hung up on appropriate hooks in appropriate locations when not in use.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

- 11. Sleeve protectors must not be worn in the break room or outside.
- 12. All employees will wear safety glasses.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

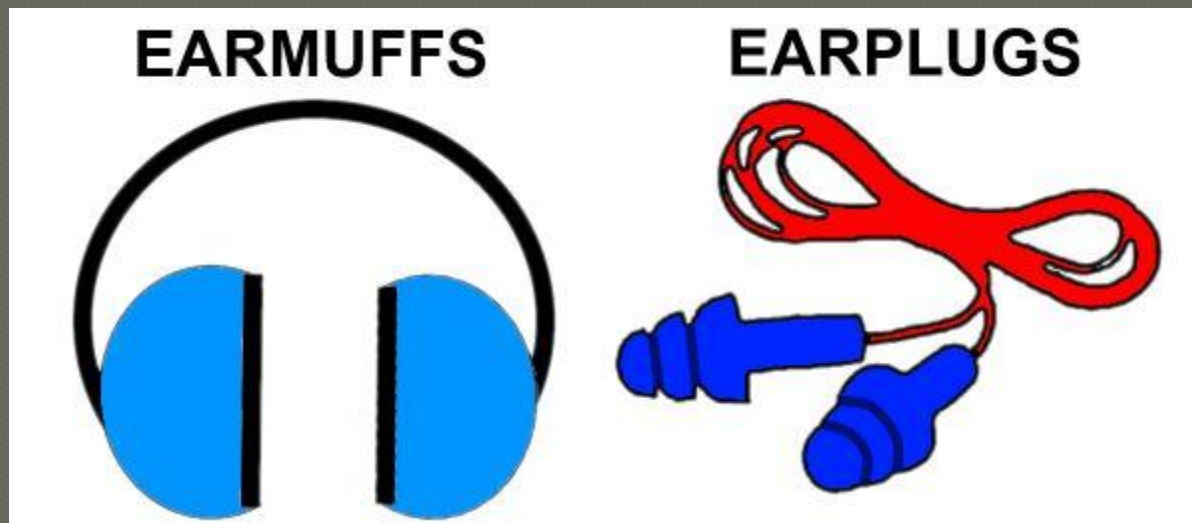
- 13. Employees in contact with product or product contact surfaces will wear gloves, unless the potential for glove breakage is a risk for causing extraneous matter.



New 7/23/2015

Clothing for Specific Process Areas/Changing Facilities

- 14. Employees working in or entering the Blue Retail or Separator Room for longer than 10 minutes will wear appropriate hearing protection.



Disposable Clothing

- In operations where clothing is rapidly soiled and/or there is direct exposure to open product, disposable clothing (gloves, plastic aprons, arm guards, lab coats, etc.) must be worn and changed at a frequency to prevent product contamination.



Employees performing tasks in the Raw Area must wear red smock or apron.

New 7/23/2015

Shoe Type

- To help avoid product contamination and for personal safety, shoes worn in the facility should be designed and constructed at follows:
 1. Fully enclosed – No open toes, open backs, open weave or sandals.
 2. Low heel.
 3. No canvas or nylon mesh.
 4. Depth of soles on shoes must not be a source of contamination.

Shoe Type

5. Overall construction should be sturdy enough to provide protection.

6. Shoes worn in wet area should not allow water into or out of the base of the shoe. (Shoes should not absorb or trap water when walking through foot or foam baths.)



Shoe Type

7. Captive footwear should not be worn outside the plant.

Captive footwear may be worn on the patio.

Yellow shoe laces CANNOT go outside of the facility.



Blue shoe laces CAN be worn outside the plant.



****Shoe laces are department specific.**